

The background features a vibrant, abstract composition of overlapping organic shapes in shades of blue, teal, orange, pink, and yellow. Dashed lines in various colors (blue, yellow, purple) are scattered across the design, some forming circular patterns. The overall aesthetic is modern and artistic.

Begin your lifetime of
quilting
enjoyment



QUILT FOREVER!

Handcrafted with the quilter in mind, APQS longarm quilting machines are simple to use, easy to maintain and backed by an industry-leading lifetime warranty on parts and labor.

Discover how you can take your passion for quilting to the next level with an APQS quilting machine. Learn how APQS will help you unleash your inner quilt artist and help you quilt inspired.

Begin your lifetime of quilting enjoyment today!

It's all in the family

For more than three decades, APQS has been building the world's finest longarm quilting machines in the heartland of America. What's kept us going all these years is our dedication to quality, ease-of-use, innovation and customer service – and the dedication of thousands of amateur and professional APQS longarm quilters.

When you buy an APQS machine, you become part of our extended family for life!

Selecting the machine that's right for you

It's exciting and easy to choose your APQS machine.

- Visit one of our many showrooms or training facilities around the world.
- Contact your local representative.
- Visit us at the next touring Road Show or Quilt Show.
- Stop by the APQS forum to talk with other quilters like you.
- Check us out on Facebook, YouTube or Instagram.

When you invest in an APQS quilting machine, you're joining a fun family of quilters from around the world who are passionate about quilting. **We can't wait to welcome you to the family!**



Value in every stitch

APQS machines are handmade, one at a time, by master craftspeople. We pay meticulous attention to each and every detail.

Every machine born in our factory meets the highest standards of quality and, more importantly, the highest standards of the many APQS owners throughout the world. You can rely on the quality and value of APQS machines.

Lifetime warranty

APQS longarm quilting machines are fully warrantied to the original owner against defects in materials and workmanship for the lifetime of the product. If a machine ever fails due to a manufacturing defect - even after extended use - we will repair or replace the machine, free of charge.

Lifetime customer support

Your relationship with APQS won't end once you purchase one of our longarm machines. We have certified technicians, technical support and educators ready to assist you. In addition, you can use our store and dealer network and online educational tools, including our blog and online forums for added support.

30 years of experience

Want to know what it's like to quilt with an APQS machine? Just ask an APQS owner. We have a reputation for quality and have designed our machines around quilters' needs. We have a machine available for every type of quilter.





Awaken

your inner quilt artist

You must quilt on an APQS machine to fully appreciate the ease of use, stitch quality and the smooth fingertip machine movement. You don't need to be an experienced quilter because our machines are simple and easy to operate.

What makes an APQS machine so special?

- Our machines are easy and fun to use.
- Our machines have the best, most accurate stitch regulator in the industry, with the fastest needle speed in the industry.
- You'll receive great value due to the superb quality of our workmanship. Plus, our machines are highly reliable and backed by an unbeatable lifetime warranty.
- As a customer, you'll receive lifetime customer support and free access to all the APQS educational resources.
- Our local store and dealer network is available for help and support.
- Our machines are manufactured completely in the USA.
- Our machines require minimal maintenance.
- We provide a free one-day beginner class along with online training videos and additional educational resources like our forums and videos.
- Our ergonomic machine designs and time-saving accessories make APQS machines simple and easy to use.
- We provide fast access to parts and accessories.





Rest easy with our lifetime warranty

All new APQS quilting machines are backed by a lifetime warranty on parts and labor. How can we provide a lifetime warranty?

We have the best team

Building an APQS longarm requires a great deal of skill and many years of experience. That's why every hand that touches an APQS longarm is an expert at its particular task. Our team pays attention to the smallest details.

We combine traditional handcraftsmanship with modern manufacturing techniques. That's the only way we feel it's possible to incorporate the infinite amount of skill, craftsmanship and love that characterize these beautiful machines. After all, automated assembly line production could never create the high-quality longarms our customers have come to expect of us.

We use the best materials

The long service life of an APQS machine is not something that just happens. Because our longarm machines are crafted with only the best materials and built by skilled craftspeople, your machine is like magic in your hands.

Other machines are made from cast materials that are quite heavy or plastic materials that are not as durable. All APQS longarms are built by hand with the finest grades of aircraft aluminum.

This dramatically reduces the weight while maintaining integrity and strength, and virtually eliminating vibration. Our machines are incredibly lightweight, making them easier to move and easier to use.

Regardless of which APQS longarm you choose, our hands make quilting work like magic in yours.



What APQS owners are saying...

Janet Bedford, Millie owner

"There isn't a whole lot to do for maintenance, but what you need to do is pretty easy and you can do it yourself. I really like the ease of doing the maintenance myself, especially being so far away from a center that would be able to do that."

Beth Maitland-Bannigner, Millie owner

"With the Millie I am able to try all kinds of things. I am expanding my education by leaps and bounds."

Mary-Ann Liggins, Millie owner

"I have been so impressed with how easy it is to work on this machine and maintain this machine."

Nancy Smith, Lucey owner

"Lucey is perfect for people who have a smaller home and don't have a dedicated room. It is just an amazing machine for what you get."

Corintha Russell, Freddie owner

"Freddie is just a joy to use. It is very easy and the maintenance is so low. All I have to do is remember to oil it and change a needle."

For more insights from current APQS owners, visit the APQS forum at forum.apqs.com or our Facebook page at facebook.com/apqsquilting.



Millie



Specifications

Throat size: 26" x 10½"

Deluxe table: 8', 10', 12' or 14'

Weight: 47 lbs (22 kg)

Voltage: 120V, 50/60 Hz.

All APQS machines run on standard household current.

Needle speed: 0-3500 SPM

Footprint: 5' w x 8', 10', 12' or 14' l

Beneath the surface lies some of the most advanced technology available.

Combining innovation and engineering with timeless design, the Millennium defines the high-end longarm quilting machine market. By embracing technology and blending it with the traditional skills of master craftspeople, we are able to produce this timeless, treasured longarm machine that will bring you a lifetime of quilting enjoyment. The Millennium is our top-of-the-line machine that features every feature a quilter could ever want.

What makes Millie so special?

Touch pad controls

The simple touch pad and handle-mounted controls on the Millie let you operate and control your quilting with the touch of a button. And features like the stitches per inch selector, electronic channel locks and the single stitch mode all work together to make the Millie simple to learn and easy to operate. You will be able to complete projects faster and easier than you ever dreamed possible.

Low bobbin indicator

The low bobbin indicator lets you know when it's time to change your bobbin.

Top thread break sensor

The top thread break sensor alerts you if the top thread breaks so you can quickly get back to quilting.

Lower bobbin thread cutter

Cut your bobbin thread with the touch of a button to quickly swap out thread colors and change the location of the machine on the quilt.

Directional locks

Millie's wheels can be locked electronically to accommodate both straight-line horizontal and vertical quilting. Easily baste quilt tops and sew straight horizontal or vertical lines with precision.

Multi-Position Handles

The curved handles on the front of APQS machines are ergonomically designed and adjustable to "fit" your individual size and shape. Our handles are horizontal, and although they may feel different at first, you'll soon get the hang of them and agree that they are much less stressful on your body. Our handles help diminish the risk of carpal tunnel, shoulder and elbow problems. In addition, they allow for excellent visibility of the quilting area.

Deluxe table

The 8-, 10-, 12- or 14-foot deluxe table with adjustable height lets you dial in the perfect height for you and is full of great time-saving features. For example, the quilt top, batting and backing all load from the top. This simplifies bobbin changes and lets you quilt while sitting. Our tables do not have junction points in the rails or the poles, which gives our wheels smooth movement and prevents sway.

Available options for Millie

- Quilt Path™ computerized quilting system
- Quilt Glide stitch mode
- Bliss™ track system
- Overhead lighting
- Automatic quilt advance with foot pedal control
- Hydraulic table lift
- In-home set-up by factory-certified technician

Millie

30



Specifications

Throat size: 30" x 10½"

Deluxe table: 8', 10', 12' or 14'

Weight: 50 lbs (22.7 kg)

Voltage: 120V, 50/60 Hz.

All APQS machines run on standard household current.

Needle speed: 0-3500 SPM

Footprint: 5' 6" w x 8', 10', 12' or 14' l

Four inches of extra play space!

Our Millie30 has all the features of our top-of-the-line Millie machine PLUS four extra inches of throat space! With a deeper throat you'll be able to complete quilts faster and incorporate even bigger design elements. This timeless, treasured longarm machine will bring you a lifetime of quilting enjoyment.

What makes Millie30 so special?

Touch pad controls

The simple touch pad and handle-mounted controls on the Millie30 let you operate and control your quilting with the touch of a button. And features like the stitches per inch selector, electronic channel locks and the single stitch mode all work together to make the Millie simple to learn and easy to operate. You will be able to complete projects faster and easier than you ever dreamed possible.

Low bobbin indicator

The low bobbin indicator lets you know when it's time to change your bobbin.

Top thread break sensor

The top thread break sensor alerts you if the top thread breaks so you can quickly get back to quilting.

Lower bobbin thread cutter

Cut your bobbin thread with the touch of a button to quickly swap out thread colors and change the location of the machine on the quilt.

Directional locks

Millie30's wheels can be locked electronically to accommodate both straight-line horizontal and vertical quilting. Easily baste quilt tops and sew straight horizontal or vertical lines with precision.

Multi-Position Handles

The curved handles on the front of APQS machines are ergonomically designed and adjustable to "fit" your individual size and shape. Our handles are horizontal, and although they may feel different at first, you'll soon get the hang of them and agree that they are much less stressful on your body. Our handles help diminish the risk of carpal tunnel, shoulder and elbow problems. In addition, they allow for excellent visibility of the quilting area.

Deluxe table

The 8-, 10-, 12- or 14-foot deluxe table with adjustable height lets you dial in the perfect height for you and is full of great time-saving features. For example, the quilt top, batting and backing all load from the top. This simplifies bobbin changes and lets you quilt while sitting. Our tables do not have junction points in the rails or the poles, which gives our wheels smooth movement and prevents sway.

Available options for Millie30

- Quilt Path™ computerized quilting system
- Quilt Glide stitch mode
- Bliss™ track system
- Overhead lighting
- Automatic quilt advance with foot pedal control
- Hydraulic table lift
- In-home set-up by factory-certified technician

Freddie



Specifications

Throat size: 26" x 10½"

Deluxe table: 8', 10', 12' or 14'

Weight: 43 lbs (19.5 kg)

Voltage: 120V, 50/60 Hz.

All APQS machines run on standard household current.

Needle speed: 0-3500 SPM

Footprint: 5' w x 8', 10', 12' or 14' l

You can't describe it.

You have to quilt with it and when you do, you will have a smile on your face.

The simple, easy-to-use controls combined with its lightweight handling make Freedom the perfect quilting machine for homes, quilt studios or commercial quilt shops. Freedom is a high quality, technology-filled machine that will bring you a lifetime of quilting enjoyment.

What makes Freddie so special?

Touch pad controls

The simple touch pad and handle-mounted controls on the Freddie let you operate and control your quilting with the touch of a button. And features like the stitches per inch selector, electronic channel locks and the single stitch mode all work together to make the Freddie simple to learn and easy to operate. You will be able to complete projects faster and easier than you ever dreamed possible.

Low bobbin indicator

The low bobbin indicator lets you know when it's time to change your bobbin.

Top thread break sensor

The top thread break sensor alerts you if the top thread breaks so you can quickly get back to quilting.

Multi-Position Handles

The curved handles on the front of APQS machines are ergonomically designed and adjustable to "fit" your individual size and shape. Our handles are horizontal, and although they may feel different at first, you'll soon get the hang of them and agree that they are much less stressful on your body. Our handles help diminish the risk of carpal tunnel, shoulder and elbow problems. In addition, they allow for excellent visibility of the quilting area.

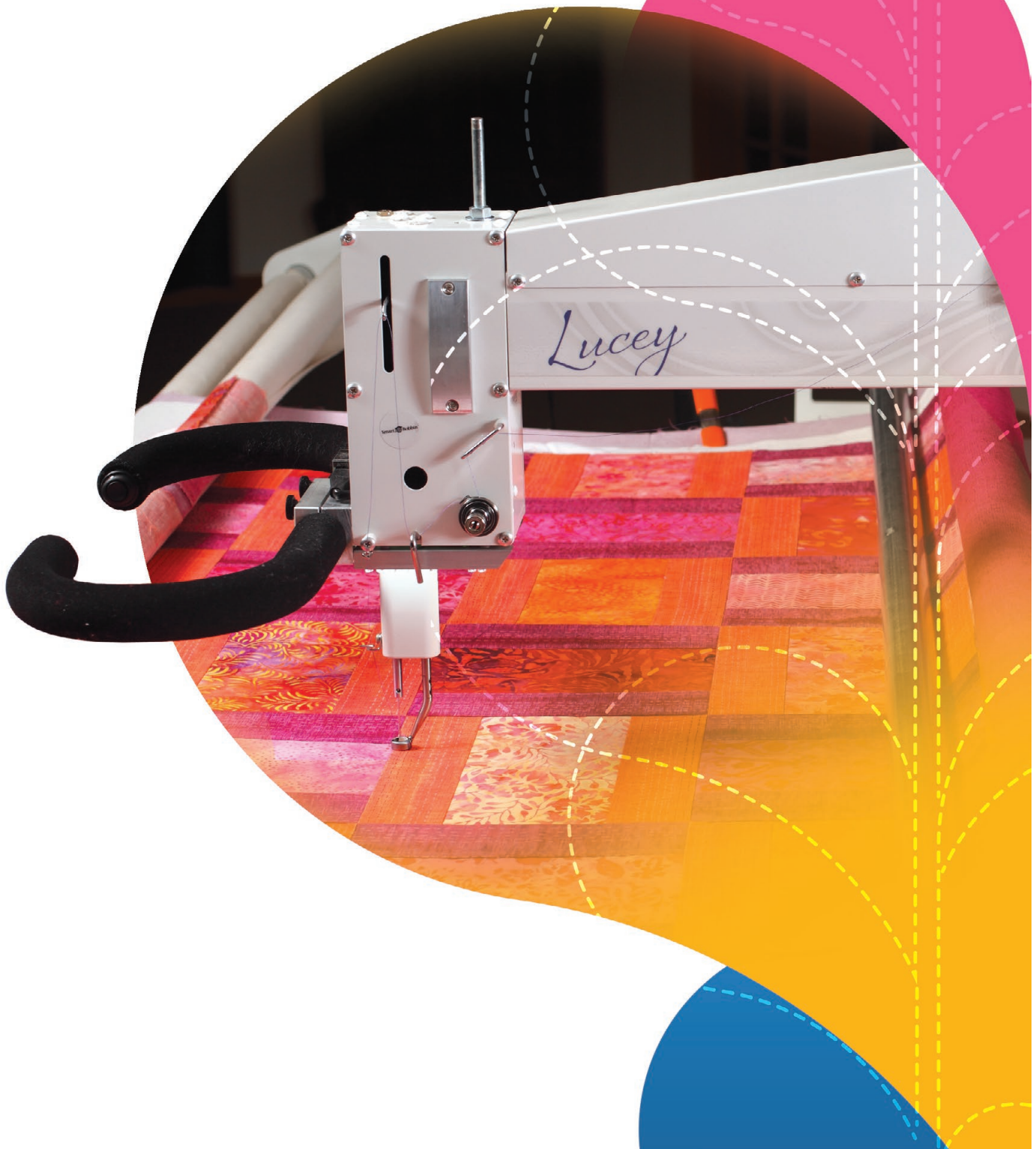
Deluxe table

The 8-, 10-, 12- or 14-foot deluxe table with adjustable height lets you dial in the perfect height for you and is full of great time-saving features. For example, the quilt top, batting and backing all load from the top. This simplifies bobbin changes and lets you quilt while sitting. Our tables do not have junction points in the rails or the poles, which gives our wheels smooth movement and prevents sway.

Available options for Freddie

- Quilt Path™ computerized quilting system
- Quilt Glide stitch mode
- Bliss™ track system
- Overhead lighting
- Automatic quilt advance with foot pedal control
- Hydraulic table lift
- In-home set-up by factory-certified technician

Lucey



Specifications

Throat size: 26" x 10½"

Standard aluminum alloy table: 8', 10' or 12'

Weight: 41 lbs (18.59 kg)

Voltage: 120V, 50/60 Hz.

All APQS machines run on standard household current.

Needle speed: 0-3500 SPM

Footprint: 5' w x 8', 10' or 12' l

Lucey feels as if somebody handcrafted a quilting machine just for you.

When you quilt with Lucey, you'll quickly understand why APQS quilting machines are known for being easy to use and simple to operate. Everything is designed, engineered and crafted to be approachable, inviting and simple to use. Lucey offers the throat space of our top-of-the-line machines - making it an exceptional value.

What makes Lucey unique?

Multi-Position Handles

The curved handles on the front of APQS machines are ergonomically designed and adjustable to "fit" your individual size and shape. Our handles are horizontal, and although they may feel different at first, you'll soon get the hang of them and agree that they are much less stressful on your body. Our handles help diminish the risk of carpal tunnel, shoulder and elbow problems. In addition, they allow for excellent visibility of the quilting area.

Standard table

The APQS standard table is full of great time-saving features and comes in 8', 10' or 12' table lengths. For example, the quilt top, batting and backing all load from the top. This simplifies bobbin changes and lets you quilt while sitting. Our tables do not have junction points in the rails or the poles, which gives our wheels smooth movement and prevents sway. Lucey owners have the option of upgrading to a deluxe table, which makes it possible to add the Automatic Quilt Advance System and Overhead lighting to the machine.

Available options for Lucey

- Quilt Path™ computerized quilting system
- Bliss™ track system
- Overhead lighting*
- Automatic quilt advance with foot pedal control*
- Hydraulic table lift
- In-home set-up by factory-certified technician

*Can be added to Lucey when upgraded to a Deluxe Table.



Lenni



Specifications

Throat size: 20" x 8"

Standard aluminum alloy table: 8', 10' or 12'

Weight: 35 lbs. (15.9 kg)

Voltage: 120V/240V 50/60 Hz.

All APQS machines run on standard household current.

Needle speed: 0-2400 SPM

Footprint: 4'6" w x 8', 10' or 12' l

Lenni is graceful in every way. The way it handles, feels and quilts.

With Lenni, we have transferred the know-how of our bigger machines to a more compact size. It is the essence of APQS in its simplest, purest form – a fun and affordable longarm. Everything is designed, engineered and crafted to be approachable, inviting and simple to use.

What makes Lenni special?

Multi-Position Handles

The curved handles on the front of APQS machines are ergonomically designed and adjustable to "fit" your individual size and shape. Our handles are horizontal, and although they may feel different at first, you'll soon get the hang of them and agree that they are much less stressful on your body. Our handles help diminish the risk of carpal tunnel, shoulder and elbow problems. In addition, they allow for excellent visibility of the quilting area.

Standard table

The APQS standard table is full of great time-saving features and comes in 8', 10' or 12' table lengths. For example, the quilt top, batting and backing all load from the top. This simplifies bobbin changes and lets you quilt while sitting. Our tables do not have junction points in the rails or the poles, which giving our wheels smooth movement and prevents sway.

Available options for Lenni

- Quilt Path™ computerized quilting system
- Bliss™ track system
- Hydraulic table lift
- In-home set-up by factory-certified technician



Larry



Specifications

Throat Size: 18" x 8"

Standard aluminum alloy table: 8', 10' or 12'

Weight: 34 lbs. (14.42 kgs.)

Voltage: 120V/240V 50/60 Hz.

All APQS machines run on standard household current.

Footprint: 4' 6" x 8', 10' or 12'

(varies based on table size)

Needle speed: 0-2400

Don't mistake Larry's economical price for trimmed back.

Larry is the first family member of our new economy line of quality longarm quilting machines. He also happens to be our smallest. But don't mistake economical for trimmed back. Larry has the features APQS is known for and is backed by the unmatched APQS lifetime guarantee.

Standard table

The APQS standard table is full of great time-saving features and comes in 8', 10' or 12' table lengths. For example, the quilt top, batting and backing all load from the top. This simplifies bobbin changes and lets you quilt while sitting. Our tables do not have junction points in the rails or the poles, which giving our wheels smooth movement and prevents sway.

Available options for Larry

- Bliss Track System
- Hydraulic table lift



George



Specifications

Throat size: 20" x 8"

Fold-up table: 24" x 60" and adjusts in height from 22" to 30"

Weight: 35 lbs (15.9 kg)

Voltage: 120V 50/60 Hz.

All APQS machines run on standard household current.

Needle Speed: 0-2400 SPM

Footprint: 2' w x 5' l

With the George, you can

create quilts that are as individualized as you are.

George is a stationary, sit-down quilting machine with a generous throat space and a large, flat work-space to easily maneuver your quilt. Quilters across the world use George and proudly bear the title, "APQS Artist."

What makes George special?

Portable Table

George comes with a 24" x 60" portable table (folds up). Table adjusts in height from 22" to 30".

Available options for George

- Interchangeable feet, including open-toe foot
- In-home set-up by factory certified technician



Quilt Path™

computerized quilting system

Professional power at your fingertips.

Quilt your masterpiece with ease and professional accuracy using Quilt Path™ made specifically for APQS quilting machines. Enjoy the benefits of a professional computerized quilting system in the comfort of your own home.

Quilt Path's™ easy-to-use touchscreen tablet makes it simple for you to design and lay out your project and let Quilt Path™ quilt it.

Features

- Software to design your own patterns, pantographs, borders and full-quilt layouts.
- Mirror, rotate or adjust your layout including precise pattern placement on your quilt.
- Alternate and nest patterns and rows.
- Record and save freehand quilted patterns for future stitching.
- Access a vast library of quilt-ready patterns.
- Import a wide variety of pattern files.
- Professional accuracy.
- Thread break detection.
- Free online training.
- Remove the Quilt Path™ touchscreen tablet from your quilting machine, and lay out your next quilt from anywhere.



Choose the table and frame that suits your needs



Deluxe Table (Shown with optional Overhead Lighting.)



Standard Table

Tables

The table for APQS longarm quilting machines features lots of timesaving features. For example, the quilt top, batting and backing all load from the top. Plus, our tables don't have junction points in the rails or poles. This streamlined design makes it possible for our wheels to move smoothly, which prevents sway.

Deluxe Table

The 8-, 10-, 12- or 14-foot deluxe table with adjustable height lets you dial in the perfect height for you. This table option comes standard on Millennium, Millie30 and Freedom machines.

Upgrade your Lucey machine to a deluxe table if you would like to equip her with the Automatic Quilt Advance System or Overhead Lighting.

Standard Table

The APQS standard table is available as a 8-, 10- or 12-foot option and is standard on Lucey, Lenni and Larry machines. The adjustable height lets you set the perfect height for you.

Adjustment-Free Quilt Take-up Roller

Most machine tables require the quilter to raise the take-up bar as the quilt sandwich is advanced to keep it from rubbing on the throat of the machine. The APQS adjustment-free quilt take-up roller is already elevated into the dead center of the throat of our machines.

As a result, there is no adjustment needed, even at the end of a king- or queen-size quilt. The quilt sandwich is perfectly aligned with the center of the throat and elevated up in the air without requiring any thought or action from the quilter.

Optional accessories

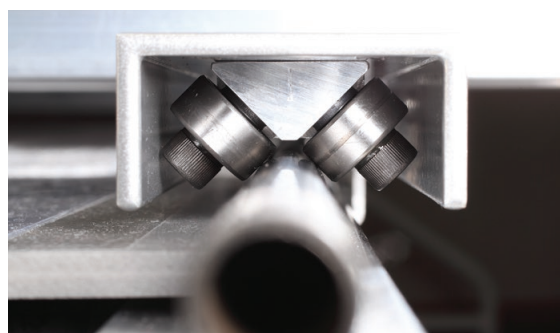
Bliss™ track system

Bliss – it's the only word we could find that could possibly describe that effortless feeling you'll get when you quilt with our exclusive track system. Specially designed horizontal wheels on the sewing head and roller bearings on the table rails provide smooth, effortless and easy movement allowing you to quilt for hours without feeling tired.

With Bliss, you'll be able to quilt for hours on end without the fatigue felt with cumbersome track systems or heavier machines.

Bliss Track System maintenance

Unlike other channel systems on the market, the APQS rail profile prevents dirt and thread build-up so you can spend more time quilting and less time cleaning. No adjustments are needed – all you have to do is quilt. Bliss can be added to all new machines (except George). Bliss can also be retrofitted to most existing APQS machine.

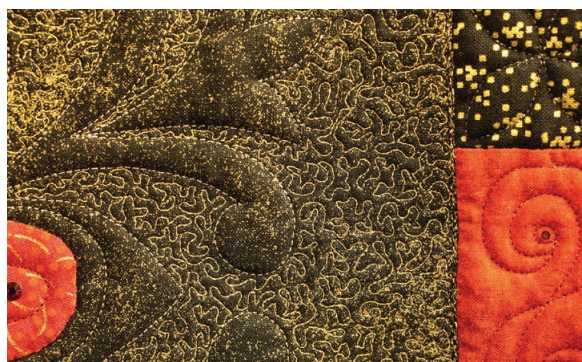


Quilt Glide Stitch Mode

Quilt Glide combines manual sewing mode and stitch regulation mode to give you accuracy and consistency without that "jerky" feeling that is common when trying to do detail quilting in regulator mode alone.

When engaged, the Quilt Glide keeps the needle moving up and down in stitch regulation mode, even when you stop moving the quilting machine. Since the needle continues to stitch when Quilt Glide is on, you'll feel like you're gliding through your design like smooth pen strokes.

Add the Quilt Glide Stitch Mode feature to your new Millennium, Millie30 or Freedom or this feature can also be retrofitted to any 2008 or newer Millennium or Freedom.



Automatic Quilt Advance

The Automatic Quilt Advance System with foot pedal control lets you advance or back up your quilt with the push of a button or a toe tap on the foot pedal. The motorized advance turns the pick-up roller to move your quilt ahead, saving time.

The Automatic Quilt Advance system can be added to the Millennium, Millie30 and Freedom machines or when Lucey is upgraded to a Deluxe table.



Hydraulic lift

The hydraulic lift is available as an upgrade to our standard table. It lets you adjust table height with the push of a button so you'll always quilt in comfort. Front rollers on the table are set up above tabletop level to make it easier to load quilts and provide the option of sitting on a stool at the front side of the table when doing intricate detail work on a quilt.

You can add the hydraulic table lift to all machines except George.



Overhead lighting

Illuminate your workspace with an overhead lighting system from APQS. Simple to assemble and install, you can direct the five track-mounted fixtures independently along the track and shine the light just where they need it.

The system uses the universal mounting brackets found on each table leg. Simply slip the overhead rail sections together, align the mounting plates and use the bolts provided to assemble the system.

The lighting system brings the total height of the APQS machine to 82 inches with the legs set as low as possible. If you're considering this system, be sure to measure the height of your ceiling prior to purchasing the system, especially if you also own the optional hydraulic lift system.

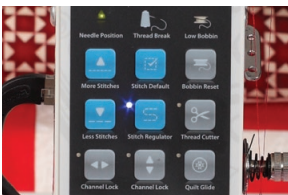
The overhead lighting system can be added to the APQS Millennium, Millie30 and Freedom models or when a Lucey is upgraded to a Deluxe table.



APQS machine features

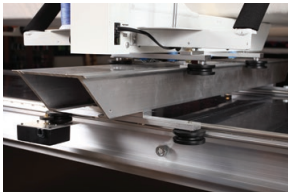
At APQS we believe quilting should be fun!

That is why our machines include numerous functions and features that allow you to quilt effortlessly for hours. If you're looking for a lifelong relationship with more than simply a quilting machine, APQS is for you!



Stitch regulator

Our stitch regulator is the most precise in the industry, using our exclusive Adaptive Logic Stitch Regulation™. It provides accurate stitches – where you want them, when you want them. Most stitch-regulated machines simply measure the distance moved. The APQS stitch regulator measures speed and direction to ensure superior stitch quality at all times, especially for stops and starts, making it perfect for points and corners.



Horizontal wheels

Our machines are perfectly balanced on a horizontal wheel that gives you ease of movement you need to stitch beautiful motifs easily with superb handling. It includes a set of wheels directly below the head for forward and backward movement, and another set of carriage wheels for sideways movement. The result? You can sew in any direction with total ease. Or, checkout our Bliss Track System as an optional accessory.



LED lighting with built-in black light

Bright clear lighting of your workspace increases your accuracy and makes quilting easier. Our machine's LED lights your work area with bright light so you can see every stitch, every detail. The light is mounted on the machine and moves with you as you move around the pattern.



Interchangeable hopping foot

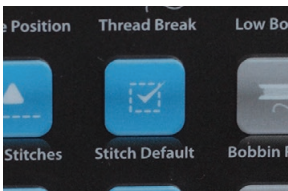
Your machine comes ready to accept different optional feet for the different kinds of quilting you do. This makes it simple to change out the machine's standard template hopping foot to an optional open toe design.

The foot height can be adjusted up and down depending on the thickness of batting and/or fabric. Several optional accessory feet are available to help you explore other quilting techniques with your new longarm. Interchangeable feet are available as a kit (shown) or sold individually.



Bobbin options

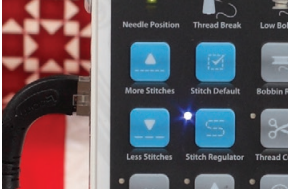
When you purchase an APQS machine you have the option between two bobbins: Smart Bobbin® (L) or Big Bobbin® (M). This gives you the ability to customize your machine to your taste and style of quilting.



Single stitch button - Two position

Easily bring the bobbin thread to the top to keep the back of your quilt free from thread tails. Whether you like to tack your starting/ending stitches or knot & bury, you can control it all with the touch of a button.

Our single stitch button makes bringing the bobbin thread to the top a simple task and it helps simplify basting stitches.



Variable needle speed

Different types of quilting require a quilter to dial in the speed of the needle to match the complexity of the design. A touch of the button gives you the control you need without having to navigate through a series of menus. APQS quilting machines give you the ability to control the stitches per minute anywhere from 0-3500 for Millennium, Freedom and Lucey to 0-2400 for Lenni, Larry and George.



Simple disc thread tensioner

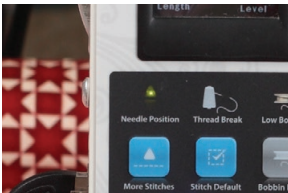
APQS uses the highest quality industrial-grade disc-style tensioners. Because it adjusts tension as the thickness of the thread changes, experienced quilters all across the country prefer the thread tensioner used on APQS machines.

You can use virtually any kind of thread, from heavy polyesters to fussy cottons, with no worry about stretching or breaking the thread. The tension is easy to set, and your machine will maintain consistent tension. Plus, the simplicity of the APQS tensioner ensures many years of trouble-free service.



Laser light stylus

Quilters love how easy it is to follow a paper pattern with the precision laser. Power is supplied directly from the machine so you don't have batteries to replace.



Auto needle positioner

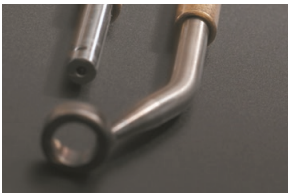
Select whether you wish to work in the needle-down or needle-up position. When you come to a halt, your APQS machine will not stop partially in the fabric - it will either stop in the full-up or full-down position depending on your preference.

The positioner also helps maintain constant speed and torque of the machine and speeds up the outlining process.



Synchronous belt drive system

APQS carefully chose belt drive technology as the means of transferring power to the upper and lower shafts. This clean and quiet belt drive requires no grease, eliminating the potential to ruin your quilt. Ask any APQS owner and they will tell you that timing or re-timing is almost nonexistent. In addition, belt drive technology requires no lubrication, is quieter in operation and reduces vibration.



Self-lubricating bushings

Our self-lubricating needle bar and hopping foot bushings provide smooth operation with no additional lubrication required. This innovative and time-saving feature minimizes maintenance by eliminating unnecessary oiling. In fact, the amount of oil required to care for an APQS machine is a fraction of what other quilting machines need, making maintenance simple and easy.



Bobbin winder

Load your own bobbins with thread that matches your specific needs so you can focus on the quilting process. The Turbo Bobbin Winder comes standard with all machines and is a high-quality industrial bobbin winder that evenly and quickly loads your bobbins with reliable tension.

Quiet enclosed DC motor

APQS combines technology with sleek design to give you a beautiful machine with the horsepower you need. Our integrated electronics and motor are tucked away behind the clean lines of our machines.

Compare machines

	Millennium	Millie30	Freedom
Price (Excludes Freight & Sales Tax)	\$18,900	\$20,900	\$17,900
Machine Options			
Stitch Regulator	✓	✓	✓
Quilt Path™ Computerized Quilting System	\$9,500	\$9,500	\$9,500
Simple Touch Pad Controls	✓	✓	✓
Low Bobbin Indicator	✓	✓	✓
Top Thread Break Sensor	✓	✓	✓
Lower Bobbin Thread Cutter	✓	✓	--N/A--
Quilt Glide Stitch Mode	\$1,250	\$1,250	\$1,250
Multi-Positional Handles	✓	✓	✓
Directional Locks	Straight-line Hor. & Vert. Quilt. (Electronic)	Straight-line Hor. & Vert. Quilt. (Electronic)	Straight-line Horizontal Quilting
LED Black Light	✓	✓	✓
Machine Features			
Warranty	Lifetime (parts/labor)	Lifetime (parts/labor)	Lifetime (parts/labor)
Customer Care & Support	Lifetime	Lifetime	Lifetime
Interchangeable Hopping Foot	✓	✓	✓
Bobbin Options	L or M	L or M	L or M
Synchronous Belt Drive System	✓	✓	✓
Self-Lubricating Bushings	✓	✓	✓
LED Lighting	✓	✓	✓
Fully Enclosed DC Motor	✓	✓	✓
Simple Disc Thread Tensioner	✓	✓	✓
Needle Positioner	✓	✓	✓
Single Stitch Button	✓	✓	✓
Laser Stylus	✓	✓	✓
Machine Specs			
Throat Size	26" x 10½"	30" x 10½"	26" x 10½"
Weight	47 lbs. (22 kg)	50 lbs. (23 kg)	43 lbs. (19.5 kg)
Footprint (varies based on table size)	5' w x 8', 10', 12' or 14' l	5'6" w x 8', 10', 12' or 14' l	5' w x 8', 10', 12' or 14' l
Needle Speed	0 - 3500 SPM	0 - 3500 SPM	0 - 3500 SPM
Table & Frame			
Standard Table - 8', 10' or 12'	--N/A--	--N/A--	--N/A--
Deluxe Table - 8', 10', 12' or 14'	✓	✓	✓
Adjust-Free Quilt Take-up Roller	✓	✓	✓
Bliss™ Track System	\$1,000	\$1,000	\$1,000
Automatic Quilt Advance System	\$1,350	\$1,350	\$1,350
Hydraulic Table Lift	\$1,650	\$1,650	\$1,650
Overhead Lighting	\$795	\$795	\$795
Extras			
Start-Up Supply Kit	✓	✓	✓
Training Video	✓	✓	✓
Free Beginner Class	✓	✓	✓
Bobbin Winder	✓	✓	✓
Professional Set-up	\$500	\$500	\$500

	Lucey	Lenni	Larry	George
Price (Excludes Freight & Sales Tax)	\$12,900	\$10,900	\$8,900	\$6,900

Machine Options

Stitch Regulator	✓	✓	✓	✓
Quilt Path™ Computerized Quilting System	\$9,500	\$9,500	--N/A--	--N/A--
Simple Touch Pad Controls	--N/A--	--N/A--	--N/A--	--N/A--
Low Bobbin Indicator	--N/A--	--N/A--	--N/A--	--N/A--
Top Thread Break Sensor	--N/A--	--N/A--	--N/A--	--N/A--
Lower Bobbin Thread Cutter	--N/A--	--N/A--	--N/A--	--N/A--
Quilt Glide Stitch Mode	--N/A--	--N/A--	--N/A--	--N/A--
Multi-Positional Handles	✓	✓	✓	--N/A--
Directional Locks	Straight-line Horizontal Quilting	Straight-line Horizontal Quilting	Straight-line Horizontal Quilting	--N/A--
LED Black Light	✓	✓	✓	✓

Machine Features

Warranty	Lifetime (parts/labor)	Lifetime (parts/labor)	Lifetime (parts/labor)	Lifetime (parts/labor)
Customer Care & Support	Lifetime	Lifetime	Lifetime	Lifetime
Interchangeable Hopping Foot	✓	✓	✓	✓
Bobbin Options	L or M	L or M	L or M	L or M
Synchronous Belt Drive System	✓	✓	✓	✓
Self-Lubricating Bushings	✓	✓	✓	✓
LED Lighting	✓	✓	✓	✓
Fully Enclosed DC Motor	✓	✓	✓	✓
Simple Disc Thread Tensioner	✓	✓	✓	✓
Needle Positioner	✓	✓	✓	✓
Single Stitch Button	✓	✓	✓	✓
Laser Stylus	✓	✓	✓	--N/A--

Machine Specs

Throat Size	26" x 10½"	20" x 8"	18" x 8"	20" x 8"
Weight	41 lbs. (18.6 kg)	35 lbs. (15.9 kg)	34 lbs. (14.4 kg)	35 lbs. (15.9 kg)
Footprint (varies based on table size)	5' w x 8', 10', or 12' l	4'6" w x 8', 10', or 12' l	4'6" w x 8', 10', or 12' l	2' w x 5' l
Needle Speed	0 - 3500 SPM	0 - 2400 SPM	0 - 2400 SPM	0 - 2400 SPM

Table & Frame

Standard Table - 8', 10' or 12'	✓	✓	✓	24" x 60" Portable Table
Deluxe Table - 8', 10', 12' or 14'	\$2,000*	--N/A--	--N/A--	--N/A--
Adjust-Free Quilt Take-up Roller	✓	✓	✓	--N/A--
Bliss™ Track System	\$1,000	\$1,000	\$1,000	--N/A--
Automatic Quilt Advance System	--N/A--*	--N/A--	--N/A--	--N/A--
Hydraulic Table Lift	\$1,650	\$1,650	\$1,650	--N/A--
Overhead Lighting	--N/A--*	--N/A--	--N/A--	--N/A--

Extras

Start-Up Supply Kit	✓	✓	✓	✓
Training Video	✓	✓	✓	✓
Free Beginner Class	✓	✓	✓	✓
Bobbin Winder	✓	✓	✓	✓
Professional Set-up	\$500	\$500	\$500	\$500

*When Lucey is upgraded to a Deluxe table (\$2,000) an Automatic Quilt Advance System can be added for an additional \$1,350 and Overhead Lighting for \$795.